



NSAI
Standards

Irish Standard
I.S. EN 60317-55:2014

Specifications for particular types of winding wires -- Part 55: Solderable polyurethane enamelled round copper wire overcoated with polyamide, Class 180

I.S. EN 60317-55:2014

Incorporating amendments/corrigenda/National Annexes issued since publication:

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This document is based on:

EN 60317-55:2014

Published:

2014-02-14

This document was published under the authority of the NSAI and comes into effect on:

2014-02-25

ICS number:

29.060.10

NOTE: If blank see CEN/CENELEC cover page

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EUROPEAN STANDARD

EN 60317-55

NORME EUROPÉENNE

EUROPÄISCHE NORM

February 2014

ICS 29.060.10

Supersedes EN 60317-55:2008

English version

**Specifications for particular types of winding wires -
Part 55: Solderable polyurethane enamelled round copper wire overcoated
with polyamide, Class 180
(IEC 60317-55:2013)**

Spécifications pour types particuliers de
fils de bobinage -
Partie 55: Fil brasable de section circulaire
en cuivre émaillé avec polyuréthane et
avec surcouche polyamide, classe 180
(CEI 60317-55:2013)

Technische Lieferbedingungen für
bestimmte Typen von Wickeldrähten -
Teil 55: Runddrähte aus Kupfer,
verzinnbar, lackisoliert mit Polyurethan
und darüber mit Polyamid, Klasse 180
(IEC 60317-55:2013)

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Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

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Foreword

The text of document 55/1422/FDIS, future edition 2 of IEC 60317-55, prepared by IEC/TC 55 "Winding wires" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60317-55:2014.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2014-08-18
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2016-11-18

This document supersedes EN 60317-55:2008.

EN 60317-55:2014 includes the following significant technical changes with respect to EN 60317-55:2008:

- revision to Clause 23, Pin hole test.

This standard is to be read in conjunction with EN 60317-0-1:2014.

The numbering of clauses in this standard is not continuous from Clauses 20 and 30 in order to reserve space for possible future wire requirements prior to those for wire packaging.

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Endorsement notice

The text of the International Standard IEC 60317-55:2013 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60264 Series	NOTE	Harmonized as EN 60264 Series (not modified).
IEC 60317 Series	NOTE	Harmonized as EN 60317 Series (not modified).
IEC 60851 Series	NOTE	Harmonized as EN 60851 Series (not modified).

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60317-0-1	2013	Specifications for particular types of winding wires - Part 0-1: General requirements - Enamelled round copper wire	EN 60317-0-1	2014

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IEC 60317-55

Edition 2.0 2013-10

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Specifications for particular types of winding wires –
Part 55: Solderable polyurethane enamelled round copper wire overcoated with
polyamide, class 180**

**Spécifications pour types particuliers de fils de bobinage –
Partie 55: Fil brasable de section circulaire en cuivre émaillé avec polyuréthane
et avec surcouche polyamide, classe 180**



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IEC 60317-55

Edition 2.0 2013-10

INTERNATIONAL STANDARD

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**Specifications for particular types of winding wires –
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et avec surcouche polyamide, classe 180**

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PRICE CODE
CODE PRIX

K

ICS 29.060.10

ISBN 978-2-8322-1136-6

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –

Part 55: Solderable polyurethane enamelled round copper wire overcoated with polyamide, class 180

FOREWORD

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International Standard IEC 60317-55 has been prepared by IEC technical committee 55: Winding wires.

This second edition cancels and replaces the first edition published in 2007. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- revision to Clause 23, Pin hole test.

The text of this standard is based on the following documents:

FDIS	Report on voting
55/1422/FDIS	55/1443/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

This International standard is to be read in conjunction with the IEC 60317-0-1:2013.

The numbering of clauses in this standard is not continuous from Clauses 20 and 30 in order to reserve space for possible future wire requirements prior to those for wire packaging.

A list of all parts in the IEC 60317 series, published under the general title *Specifications for particular types of winding wires*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

This part of IEC 60317 is one of a series which deals with insulated wires used for windings in electrical equipment. The series has three groups describing:

- 1) Winding wires – Test methods (IEC 60851);
- 2) Specifications for particular types of winding wires (IEC 60317);
- 3) Packaging of winding wires (IEC 60264).

SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –

Part 55: Solderable polyurethane enamelled round copper wire overcoated with polyamide, class 180

1 Scope

This part of IEC 60317 specifies the requirements of solderable enamelled round copper winding wire of class 180 with a dual coating. The underlying coating is based on polyurethane resin, which may be modified providing it retains the chemical identity of the original resin and meets all specified wire requirements. The superimposed coating is based on polyamide resin.

NOTE A modified resin is a resin that has undergone a chemical change, or contains one or more additives to enhance certain performance or application characteristics.

The range of nominal conductor diameters covered by this standard is as follows:

- Grade 1: 0,020 mm up to and including 1,600 mm;
- Grade 2: 0,020 mm up to and including 1,600 mm.

The nominal conductor diameters are specified in Clause 4 of IEC 60317-0-1:2013.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60317-0-1:2013 *Specifications for particular types of winding wires – Part 0-1: General requirements – Enamelled round copper wire*

3 Terms, definitions, general notes and appearance

3.1 Terms and definitions

Subclause 3.1 of IEC 60317-0-1:2013 applies.

3.2 General notes

3.2.1 Methods of test

Subclause 3.2.1 of IEC 60317-0-1:2013 applies. In case of inconsistencies between IEC 60317-0-1:2013 and this standard, the latter shall prevail.

3.2.2 Winding wire

Class 180 is a thermal class that requires a minimum temperature index of 180 and a heat shock temperature of at least 200 °C.

The temperature in degrees Celsius corresponding to the temperature index is not necessarily that at which it is recommended that the wire be operated and this will depend on many factors, including the type of equipment involved.

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