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Standards

Irish Standard  
I.S. EN ISO 7380-2:2011

# Button head screws - Part 2: Hexagon socket button head screws with collar (ISO 7380-2:2011)

## I.S. EN ISO 7380-2:2011

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*This document replaces:*  
EN ISO 7380:2004

*This document is based on:*  
EN ISO 7380-2:2011

*Published:*  
15 August, 2011

This document was published  
under the authority of the NSAI  
and comes into effect on:  
15 August, 2011

**ICS number:**  
21.060.10

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English Version

Button head screws - Part 2: Hexagon socket button head  
screws with collar (ISO 7380-2:2011)

Vis à tête cylindrique bombée plate - Partie 2: Vis à tête  
cylindrique bombée plate à six pans creux à embase plate  
(ISO 7380-2:2011)

Halbrundkopfschrauben (abgeflacht) - Teil 2: Abgeflachter  
Halbrundkopf mit Bund und Innensechskant (ISO 7380-  
2:2011)

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## **Foreword**

This document (EN ISO 7380-2:2011) has been prepared by Technical Committee ISO/TC 2 "Fasteners" in collaboration with Technical Committee CEN/TC 185 "Fasteners" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2012, and conflicting national standards shall be withdrawn at the latest by February 2012.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

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### **Endorsement notice**

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I.S. EN ISO 7380-2:2011  
**INTERNATIONAL  
STANDARD**

**ISO  
7380-2**

First edition  
2011-08-01

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**Button head screws —**

Part 2:

**Hexagon socket button head screws with  
collar**

*Vis à tête cylindrique bombée plate —*

*Partie 2: Vis à tête cylindrique bombée plate à six pans creux à embase  
plate*



Reference number  
ISO 7380-2:2011(E)

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Published in Switzerland



## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

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ISO 7380-2 was prepared by Technical Committee ISO/TC 2, *Fasteners*, Subcommittee SC 11, *Fasteners with metric external thread*.

ISO 7380 consists of the following parts, under the general title *Button head screws*:

- *Part 1: Hexagon socket button head screws*
- *Part 2: Hexagon socket button head screws with collar*

**I.S. EN ISO 7380-2:2011**

# Button head screws —

## Part 2: Hexagon socket button head screws with collar

### 1 Scope

This International Standard specifies the characteristics of hexagon socket button head screws with collar with threads from M3 up to and including M16, with product grade A and with reduced loadability according to Table 3.

If, in special cases, specifications other than those listed in this International Standard are required, they can be selected from existing International Standards, e.g. ISO 261, ISO 888, ISO 898-1, ISO 965-2 and ISO 4759-1.

### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 225, *Fasteners — Bolts, screws, studs and nuts — Symbols and descriptions of dimensions*

ISO 261, *ISO general purpose metric screw threads — General plan*

ISO 898-1, *Mechanical properties of fasteners made of carbon steel and alloy steel — Part 1: Bolts, screws and studs with specified property classes — Coarse thread and fine pitch thread*

ISO 965-2, *ISO general purpose metric screw threads — Tolerances — Part 2: Limits of sizes for general purpose external and internal screw threads — Medium quality*

ISO 965-3, *ISO general purpose metric screw threads — Tolerances — Part 3: Deviations for constructional screw threads*

ISO 3269, *Fasteners — Acceptance inspection*

ISO 4042, *Fasteners — Electroplated coatings*

ISO 4753, *Fasteners — Ends of parts with external ISO metric thread*

ISO 4759-1, *Tolerances for fasteners — Part 1: Bolts, screws, studs and nuts — Product grades A, B and C*

ISO 6157-1, *Fasteners — Surface discontinuities — Part 1: Bolts, screws and studs for general requirements*

ISO 8992, *Fasteners — General requirements for bolts, screws, studs and nuts*

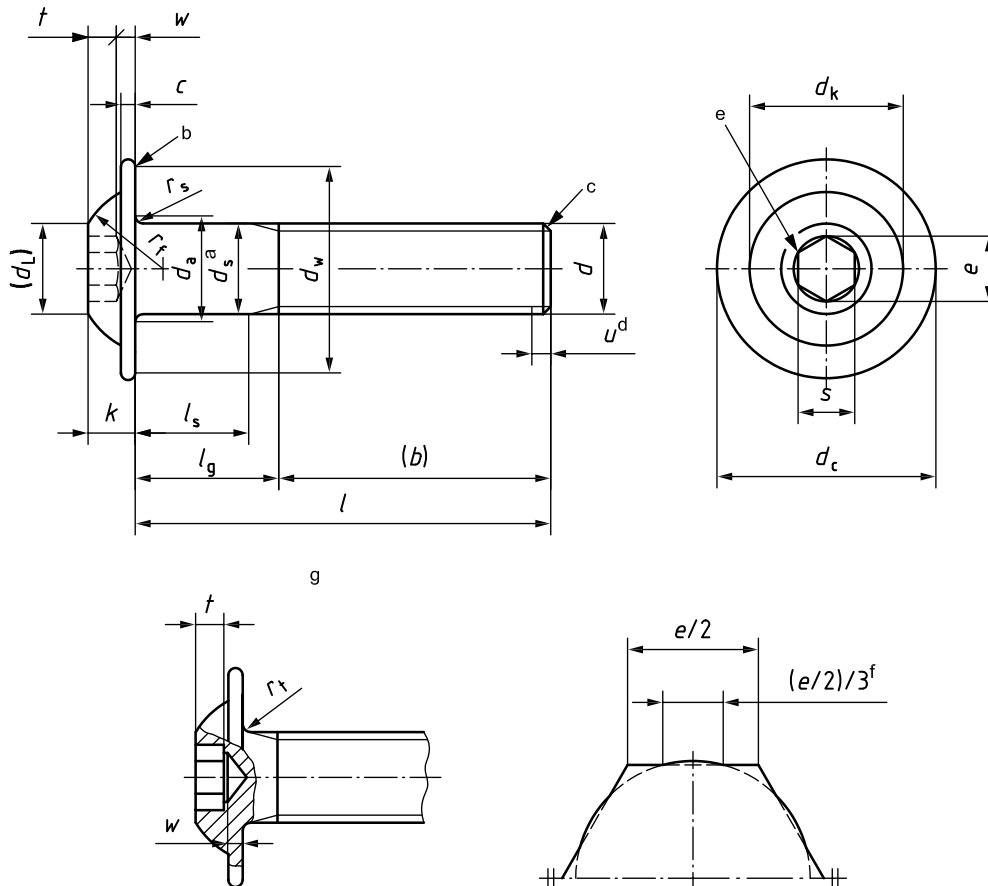
ISO 10683, *Fasteners — Non-electrolytically applied zinc flake coatings*

ISO 23429, Gauging of hexagon sockets

### 3 Dimensions

See Figure 1 and Table 1.

Symbols and descriptions of dimensions are specified in ISO 225.



#### Key

$r_s$  underhead radius for a screw with unthreaded shank

$r_t$  underhead radius for a fully threaded screw

a  $d_s$  applies if values of  $l_{s,min}$  are specified.

b Contour at the discretion of the manufacturer.

c In accordance with ISO 4753, point chamfered or for sizes  $\leq M4$  "as rolled".

d Incomplete thread  $u \leq 2P$ .

e A slight rounding or countersink at the mouth of the socket is permissible.

f For broached sockets which are at the maximum limit of size, the overcut resulting from drilling shall not exceed one third of the length of any flat of the socket which is  $e/2$ .

g Permissible alternative form of socket.

**Figure 1 — Hexagon socket button head screw with collar**

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