



**NSAI**  
Standards

Irish Standard  
I.S. EN 15011:2011+A1:2014

## Cranes - Bridge and gantry cranes

**I.S. EN 15011:2011+A1:2014**

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

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**Cranes - Bridge and gantry cranes**

Appareils de levage à charge suspendue - Ponts roulants et  
portiques

Krane - Brücken- und Portalkrane

This European Standard was approved by CEN on 18 December 2010 and includes Amendment 1 approved by CEN on 19 November 2013.

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## EN 15011:2011+A1:2014 (E)

## Contents

Page

Foreword.....	3
Introduction .....	4
1 Scope .....	5
2 Normative references .....	5
3 Terms and definitions .....	7
4 List of significant hazards .....	8
5 Safety requirements and/or protective measures .....	12
5.1 General.....	12
5.2 Requirements for strength and stability .....	13
5.3 Electrotechnical equipment.....	26
5.4 Non-electrotechnical equipment.....	28
5.5 Limiting and indicating devices .....	33
5.6 Man-machine interface.....	37
5.7 Equipment for warning.....	40
6 Verification of safety requirements and/or protective measures .....	41
6.1 General.....	41
6.2 Types of verification.....	41
6.3 Fitness for purpose testing .....	44
7 Information for use .....	46
7.1 General.....	46
7.2 Operator's manual .....	46
7.3 User's manual .....	46
7.4 Marking of rated capacities .....	48
Annex A (informative) Guidance for specifying the operating duty according to EN 13001-1 .....	50
Annex B (informative) Guidance for specifying the classes P of average number of accelerations according to EN 13001-1 .....	58
Annex C (informative) Calculation of dynamic coefficient $\phi_h(t)$ .....	59
Annex D (normative) Loads caused by skewing .....	62
Annex E (informative) Local stresses in wheel supporting flanges .....	70
Annex F (normative) Noise test code.....	75
Annex G (informative) Actions on crane supporting structures induced by cranes .....	83
Annex H (informative) Selection of a suitable set of crane standards for a given application .....	85
Annex ZA (informative) Relationship between this European standard and the Essential Requirements of EU Directive 2006/42/EC .....	86
Bibliography .....	87

## Foreword

This document (EN 15011:2011+A1:2014) has been prepared by Technical Committee CEN/TC 147 “Cranes - Safety”, the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2014, and conflicting national standards shall be withdrawn at the latest by August 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 15011:2011.

This document includes Amendment 1 approved by CEN on 2013-11-19.

The start and finish of text introduced or altered by amendment is indicated in the text by tags **A1** **A1**.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



## **EN 15011:2011+A1:2014 (E)**

### **Introduction**

This European Standard has been prepared to be a harmonised standard to provide one means for bridge and gantry cranes to conform with the essential health and safety requirements of the Machinery Directive, as mentioned in Annex ZA.

As many of the hazards related to bridge and gantry cranes relate to their operating environment and use, it is assumed in the preparation of this European Standard that all the relevant information relating to the use and operating environment of the crane has been exchanged between the manufacturer and user (as recommended in ISO 9374, Parts 1 and 5), covering such issues as, for example:

- clearances;
- requirements concerning protection against hazardous environments;
- processed materials, such as potentially flammable or explosive material (e.g. coal, powder type materials).

This standard is a type C standard as stated in  EN ISO 12100 .

The machinery concerned and the extent to which hazards, hazardous situations and hazardous events are covered, are indicated in the scope of this European Standard.

When provisions of this type C standard are different from those which are stated in type A or B standards, the provisions of this type C standard take precedence over the provisions of the other standards, for machines that have been designed and built according to the provisions of this type C standard.

## 1 Scope

**A1** This European Standard applies to bridge and gantry cranes able to travel by wheels on rails, runways or roadway surfaces, and to gantry cranes without wheels mounted in a stationary position. **A1**

This European Standard specifies requirements for all significant hazards, hazardous situations and events relevant to bridge and gantry cranes when used as intended and under conditions foreseen by the manufacturer (see Clause 4).

This European Standard does not include requirements for the lifting of persons.

The specific hazards due to potentially explosive atmospheres, ionising radiation and operation in electromagnetic fields beyond the range of EN 61000-6-2 are not covered by this European Standard.

This European Standard is applicable to bridge and gantry cranes manufactured after the date of its publication as an EN.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 81-43, *Safety rules for the construction and installation of lifts — Special lifts for the transport of persons and goods - Part 43: Lifts for cranes*

EN 349, *Safety of machinery — Minimum gaps to avoid crushing of parts of the human body*

EN 795, *Protection against falls from a height — Anchor devices — Requirements and testing*

EN 894-1, *Safety of machinery — Ergonomics requirements for the design of displays and control actuators — Part 1: General principles for human interactions with displays and control actuators*

EN 894-2, *Safety of machinery — Ergonomics requirements for the design of displays and control actuators — Part 2: Displays*

EN 953, *Safety of machinery — Guards — General requirements for the design and construction of fixed and movable guards*

**A1** EN 1993-6 **A1**, *Eurocode 3 - Design of steel structures - Part 6: Crane supporting structures*

**A1** EN 12077-2 **A1**, *Cranes safety — Requirements for health and safety — Part 2: Limiting and indicating devices*

EN 12385-4, *Steel wire ropes — Safety — Part 4: Stranded ropes for general lifting applications*

EN 12644-1, *Cranes — Information for use and testing — Part 1: Instructions*

EN 12644-2, *Cranes — Information for use and testing — Part 2: Marking*

EN 13001-1, *Cranes — General design — Part 1: General principles and requirements*

**A1** EN 13001-2 **A1**, *Crane safety — General design — Part 2: Load **A1** actions **A1***

**A1** EN 13001-3-1 **A1**, *Cranes — General Design — Part 3-1: Limit States and proof competence of steel structures*

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