



NSAI
Standards

Irish Standard
I.S. EN 15632-2:2010+A1:2014

District heating pipes - Pre-insulated flexible pipe systems - Part 2: Bonded plastic service pipes - Requirements and test methods

I.S. EN 15632-2:2010+A1:2014

Incorporating amendments/corrigenda/National Annexes issued since publication:

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English Version

**District heating pipes - Pre-insulated flexible pipe systems - Part
2: Bonded plastic service pipes - Requirements and test
methods**

Tuyaux de chauffage urbain - Systèmes de tuyaux flexibles
préisolés - Partie 2: Système bloqué avec tube de service
en plastique - Prescriptions et méthodes d'essai

Fernwärmerohre - Werkmäßig gedämmte flexible
Rohrsysteme - Teil 2: Verbundsysteme mit Mediumrohren
aus Kunststoff - Anforderungen und Prüfungen

This European Standard was approved by CEN on 10 December 2009 and includes Amendment 1 approved by CEN on 8 November 2014.

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Foreword



This document (EN 15632-2:2010+A1:2014) has been prepared by Technical Committee CEN/TC 107 “Prefabricated district heating pipe systems”, the secretariat of which is held by DS.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2015, and conflicting national standards shall be withdrawn at the latest by June 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 15632-2:2010.

This document includes Amendment 1 approved by CEN on 2014-11-08.

The start and finish of text introduced or altered by amendment is indicated in the text by tags  .

This document is one of a series of standards which form several parts of EN 15632, *District heating pipes — Pre-insulated flexible pipe systems*:

Part 1: *Classification, general requirements and test methods*;

Part 2: *Bonded system with plastic service pipes; requirements and test methods*;

Part 3: *Non bonded system with plastic service pipes; requirements and test methods*;

Part 4: *Bonded system with metal service pipes; requirements and test methods*.

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EN 15632-2:2010+A1:2014 (E)

Introduction

Pre-insulated flexible bonded pipe systems with plastic service pipes are used in district and local heating networks.

This part of the series of standards for the various types of flexible pipe systems is intended to be used in connection with EN 15632-1 which specifies the basic design criteria for flexible district heating pipes.

1 Scope

This European Standard provides requirements and test methods for flexible, pre-insulated, directly buried heating pipes with plastics service pipes and bonding between the layers of the pipes.

This European Standard is valid for maximum operating temperatures of 95 °C and maximum operating pressures up to 10 bar for a design lifetime of at least 30 years.

This European Standard does not cover surveillance systems.

NOTE For higher temperatures or for the transport of other fluids, for example potable water, additional requirements and testing is needed. Such requirements are not specified in this European Standard.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 15632-1:2009+A1:2014, *District heating pipes — Pre-insulated flexible pipe systems — Part 1: Classification, general requirements and test methods*

EN ISO 15875-1, *Plastics piping systems for hot and cold water installations — Crosslinked polyethylene (PE-X) — Part 1: General (ISO 15875-1:2003)*

EN ISO 15875-2:2003, *Plastics piping systems for hot and cold water installations — Crosslinked polyethylene (PE-X) — Part 2: Pipes (ISO 15875-2:2003)*

EN ISO 15875-3, *Plastics piping systems for hot and cold water installations — Crosslinked polyethylene (PE-X) — Part 3: Fittings (ISO 15875-3:2003)*

EN ISO 15875-5:2003, *Plastics piping systems for hot and cold water installations — Crosslinked polyethylene (PE-X) — Part 5: Fitness for purpose of the system (ISO 15875-5:2003)*

EN ISO 15876-1, *Plastics piping systems for hot and cold water installations — Polybutylene (PB) — Part 1: General (ISO 15876-1:2003)*

EN ISO 15876-2, *Plastics piping systems for hot and cold water installations — Polybutylene (PB) — Part 2: Pipes (ISO 15876-2:2003)*

EN ISO 15876-3, *Plastics piping systems for hot and cold water installations — Polybutylene (PB) — Part 3: Fittings (ISO 15876-3:2003)*

EN ISO 15876-5, *Plastics piping systems for hot and cold water installations — Polybutylene (PB) — Part 5: Fitness for purpose of the system (ISO 15876-5:2003)*

EN ISO 21003-2, *Multilayer piping systems for hot and cold water installations inside buildings — Part 2: Pipes (ISO 21003-2:2008)*

ISO 10147, *Pipes and fittings made of crosslinked polyethylene (PE-X) — Estimation of the degree of crosslinking by determination of the gel content*

ISO 17455, *Plastics piping systems — Multilayer pipes — Determination of the oxygen permeability of the barrier pipe*

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