



**NSAI**  
Standards

Irish Standard  
I.S. EN ISO 13845:2015

Plastics piping systems - Elastomeric-sealing-ring-type socket joints for use with thermoplastic pressure pipes - Test method for leaktightness under internal pressure and with angular deflection (ISO 13845:2015)

## I.S. EN ISO 13845:2015

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation — recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

*This document replaces/revises/consolidates the NSAI adoption of the document(s) indicated on the CEN/CENELEC cover/Foreword and the following National document(s):*

*NOTE: The date of any NSAI previous adoption may not match the date of its original CEN/CENELEC document.*

*This document is based on:*

EN ISO 13845:2015

*Published:*

2015-02-18

*This document was published under the authority of the NSAI and comes into effect on:*

2015-03-07

ICS number:

23.040.01

23.040.20

91.140.60

NOTE: If blank see CEN/CENELEC cover page

NSAI  
1 Swift Square,  
Northwood, Santry  
Dublin 9

T +353 1 807 3800  
F +353 1 807 3838  
E standards@nsai.ie  
W NSAI.ie

Sales:  
T +353 1 857 6730  
F +353 1 857 6729  
W standards.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

EUROPEAN STANDARD

EN ISO 13845

NORME EUROPÉENNE

EUROPÄISCHE NORM

February 2015

ICS 91.140.60; 23.040.20; 23.040.01

Supersedes EN ISO 13845:2000

English Version

Plastics piping systems - Elastomeric-sealing-ring-type socket joints for use with thermoplastic pressure pipes - Test method for leaktightness under internal pressure and with angular deflection (ISO 13845:2015)

Systèmes de canalisations en plastiques - Assemblages par emboîture à bague d'étanchéité en élastomère pour les tubes sous pression plastiques - Méthode d'essai d'étanchéité sous pression interne et avec déviation angulaire (ISO 13845:2015)

Kunststoff-Rohrleitungssysteme - Steckmuffenverbindungen mit elastomeren Dichtringen für Rohre aus Thermoplasten - Prüfverfahren für die Dichtheit unter Innendruck und Abwinkelung (ISO 13845:2015)

This European Standard was approved by CEN on 24 January 2015.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

**EN ISO 13845:2015 (E)**

**Contents**

Page

**Foreword.....3**

## **Foreword**

This document (EN ISO 13845:2015) has been prepared by Technical Committee ISO/TC 138 “Plastics pipes, fittings and valves for the transport of fluids” in collaboration with Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems” the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2015, and conflicting national standards shall be withdrawn at the latest by August 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 13845:2000.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

### **Endorsement notice**

The text of ISO 13845:2015 has been approved by CEN as EN ISO 13845:2015 without any modification.

This page is intentionally left blank

# INTERNATIONAL STANDARD

**ISO  
13845**

Second edition  
2015-02-15

---

---

## **Plastics piping systems — Elastomeric-sealing-ring-type socket joints for use with thermoplastic pressure pipes — Test method for leaktightness under internal pressure and with angular deflection**

*Systèmes de canalisations en plastiques — Assemblages par  
emboîture à bague d'étanchéité en élastomère pour les tubes sous  
pression plastiques — Méthode d'essai d'étanchéité sous pression  
interne et avec déviation angulaire*



Reference number  
ISO 13845:2015(E)

© ISO 2015

**ISO 13845:2015(E)**



**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2015

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Case postale 56 • CH-1211 Geneva 20  
Tel. + 41 22 749 01 11  
Fax + 41 22 749 09 47  
E-mail [copyright@iso.org](mailto:copyright@iso.org)  
Web [www.iso.org](http://www.iso.org)

Published in Switzerland



# Contents

	Page
<b>Foreword</b> .....	<b>iv</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Principle</b> .....	<b>1</b>
<b>3 Test parameters and requirements</b> .....	<b>1</b>
<b>4 Apparatus</b> .....	<b>1</b>
<b>5 Test pieces preparation</b> .....	<b>2</b>
<b>6 Procedure</b> .....	<b>2</b>
<b>7 Test report</b> .....	<b>3</b>
<b>Annex A (normative) Test parameters</b> .....	<b>5</b>

## ISO 13845:2015(E)

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 5, *General properties of pipes, fittings and valves of plastic materials and their accessories — Test methods and basic specifications*.

This second edition cancels and replaces the first edition (ISO 13845:2000) which has been technically revised. The reason for modification is for applicability to other plastics materials, other sizes, and/or other test conditions and alignment with texts of other International Standards on test methods.

The modifications are the following:

- no material is mentioned;
- test parameters are omitted, although the original test parameters can be found in [Annex A](#);
- editorial changes have been introduced.

# Plastics piping systems — Elastomeric-sealing-ring-type socket joints for use with thermoplastic pressure pipes — Test method for leaktightness under internal pressure and with angular deflection

**WARNING** — Persons using this International Standard should be familiar with normal laboratory practice, if applicable. The use of this International Standard may involve hazardous materials, operations, and equipment. This International Standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this International Standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

## 1 Scope

This International Standard specifies a method for testing the leak tightness under internal pressure with angular deflection of assembled joints between elastomeric-sealing-ring-type sockets made of plastic or metal and plastic pressure pipes.

## 2 Principle

A joint assembly as test piece consisting of a plastic pipe mounted into a socket is subjected, within a specified temperature range, to a specified internal pressure regime for a specified test period while the pipe is also subject to an angular deflection in the socket. While under pressure, the test piece is monitored for signs of leakage.

## 3 Test parameters and requirements

The test parameters of the International Standard which refers to this test International Standard shall be used and the requirements shall be fulfilled. If one or more parameters are not given in the referring International Standard, the ones given in [Annex A](#) shall apply.

**NOTE** The following test parameters should be given by the International Standard which refers to this test International Standard:

- a) test medium;
- b) test pressure [bar or MPa];
- c) test duration [h];
- d) test temperature [°C];
- e) angle of deflection ( $\alpha$ ) [°];
- f) free length [mm].

## 4 Apparatus

**4.1 Framework**, comprising at least two fixing devices, one of which is movable to allow angular deflection to be applied to the test joint. A typical arrangement is shown in [Figure 1](#).

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

- 
- [Looking for additional Standards? Visit Intertek Inform Infostore](#)
  - [Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation](#)
-