



NSAI
Standards

Irish Standard
I.S. EN 19:2016

Industrial valves - Marking of metallic valves

I.S. EN 19:2016

Incorporating amendments/corrigenda/National Annexes issued since publication:

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

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This document replaces/revises/consolidates the NSAI adoption of the document(s) indicated on the CEN/CENELEC cover/Foreword and the following National document(s):

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National Foreword

I.S. EN 19:2016 is the adopted Irish version of the European Document EN 19:2016, Industrial valves - Marking of metallic valves

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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EUROPEAN STANDARD

EN 19

NORME EUROPÉENNE

EUROPÄISCHE NORM

March 2016

ICS 23.060.01

Supersedes EN 19:2002

English Version

Industrial valves - Marking of metallic valves

Robinetterie industrielle - Marquage des appareils de
robinetterie métalliques

Industriearmaturen - Kennzeichnung von Armaturen
aus Metall

This European Standard was approved by CEN on 15 January 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



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European foreword

This document (EN 19:2016) has been prepared by Technical Committee CEN/TC 69 “Industrial valves”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2016, and conflicting national standards shall be withdrawn at the latest by September 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive 2014/68/EU.

For relationship with EU Directive, see informative Annex ZA, which is an integral part of this document.

This document supersedes EN 19:2002.

The main changes compared to the previous edition are the following:

- a) Normative references have been updated;
- b) references to EN 12516-1 and EN 12516-4 were added to 5.3 “Material” as the standards for the material designations to be used for the marking;
- c) Annex ZA has been updated.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 19:2016 (E)**1 Scope**

This European Standard specifies the requirements for marking of industrial metallic valves. It defines the method of applying the markings, on the body, on a flange, on an identification plate or any other location.

When specified as a normative reference in a valve product or performance standard, this European Standard has to be considered in conjunction with the specified requirements of that valve product or performance standard.

The marking requirements for plastic valves are not within the scope of this European Standard.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 736-1, *Valves - Terminology - Part 1: Definition of types of valves*

EN 736-2, *Valves - Terminology - Part 2: Definition of components of valves*

EN 736-3, *Valves - Terminology - Part 3: Definition of terms*

EN 12516-1, *Industrial valves - Shell design strength - Part 1: Tabulation method for steel valve shells*

EN 12516-4, *Industrial valves - Shell design strength - Part 4: Calculation method for valve shells manufactured in metallic materials other than steel*

ISO 228-1, *Pipe threads where pressure-tight joints are not made on the threads — Part 1: Dimensions, tolerances and designation*

ISO 7-1, *Pipe threads where pressure-tight joints are made on the threads — Part 1: Dimensions, tolerances and designation*

ANSI/ASME B1.20.1, *Pipe Threads, General Purpose, Inch*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 736-1, EN 736-2 and EN 736-3 and the following apply.

**3.1
integral markings**

integrally cast, forged or stamped markings on the body or bonnet/ cover of the valve

**3.2
marking plate**

plate securely fixed to the body or bonnet/cover with one or more mandatory markings

Note 1 to entry: See also 4.1.4.

**3.3
identification plate**

plate securely fixed to the valve with supplementary or other markings

Note 1 to entry: See also 4.1.4.

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