



NSAI
Standards

Irish Standard
I.S. EN 854:2015

Rubber hoses and hose assemblies - Textile reinforced hydraulic type - Specification

I.S. EN 854:2015

Incorporating amendments/corrigenda/National Annexes issued since publication:

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Supersedes EN 854:1996

English Version

Rubber hoses and hose assemblies - Textile reinforced hydraulic type - Specification

Tuyaux et flexibles en caoutchouc - Type hydraulique avec armature de textile - Spécification

Gummischläuche und -schlauchleitungen - Hydraulikschläuche mit Textileinlage - Spezifikation

This European Standard was approved by CEN on 31 January 2015.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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Foreword

This document (EN 854:2015) has been prepared by Technical Committee CEN/TC 218 “Rubber and plastics hoses and hose assemblies”, the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2015 and conflicting national standards shall be withdrawn at the latest by October 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 854:1996.

In comparison with EN 854:1996, the following significant changes have been made:

- updated normative references;
- tolerances for inside diameter in Table 1;
- deleted types R6 and R3;
- added Annex A;
- added Annex B;
- added Annex C.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 854:2015 (E)

1 Scope

This European Standard specifies requirements for three types of textile reinforced rubber hoses and hose assemblies of nominal bore from 5 to 100. The types are defined in Clause 3.

They are suitable for use with:

- hydraulic fluids in accordance with ISO 6743-4 with the exception of HRD R, HFD S and HFD at temperatures ranging from -40 °C to 100 °C;
- water-based fluids at temperatures ranging from -40 °C to +70 °C;
- water at temperature ranging from 0 °C to +70 °C.

The European Standard does not include requirements for end fittings. It is limited to the performance of hoses and hose assemblies.

NOTE 1 The hoses are not suitable for use with castor oil based and ester based fluids.

NOTE 2 Hoses and hose assemblies are not be operated outside the limits of this standard.

NOTE 3 Requirements for hydraulic hoses for underground mining are standardized in separate standards.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN ISO 1302, *Geometrical Product Specifications (GPS) - Indication of surface texture in technical product documentation (ISO 1302)*

EN ISO 1402:2009, *Rubber and plastics hoses and hose assemblies - Hydrostatic testing (ISO 1402:2009)*

EN ISO 4671, *Rubber and plastics hoses and hose assemblies - Methods of measurement of the dimensions of hoses and the lengths of hose assemblies (ISO 4671)*

EN ISO 6743-4, *Lubricants, industrial oils and related products (class L) - Classification - Part 4: Family H (Hydraulic systems) (ISO 6743-4)*

EN ISO 6803, *Rubber or plastics hoses and hose assemblies - Hydraulic-pressure impulse test without flexing (ISO 6803)*

EN ISO 7233, *Rubber and plastics hoses and hose assemblies - Determination of resistance to vacuum (ISO 7233)*

EN ISO 7326, *Rubber and plastics hoses - Assessment of ozone resistance under static conditions (ISO 7326)*

EN ISO 8033:2006, *Rubber and plastics hoses - Determination of adhesion between components (ISO 8033:2006)*

EN ISO 10619-2, *Rubber and plastics hoses and tubing - Measurement of flexibility and stiffness - Part 2: Bending tests at sub-ambient temperatures (ISO 10619-2)*

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