



NSAI
Standards

Irish Standard
I.S. EN 12200-1:2016

Plastics rainwater piping systems for above ground external use - Unplasticized poly(vinyl chloride) (PVC-U) - Part 1: Specifications for pipes, fittings and the system

I.S. EN 12200-1:2016

Incorporating amendments/corrigenda/National Annexes issued since publication:

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National Foreword

I.S. EN 12200-1:2016 is the adopted Irish version of the European Document EN 12200-1:2016, Plastics rainwater piping systems for above ground external use - Unplasticized poly(vinyl chloride) (PVC-U) - Part 1: Specifications for pipes, fittings and the system

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EUROPEAN STANDARD

EN 12200-1

NORME EUROPÉENNE

EUROPÄISCHE NORM

April 2016

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Supersedes EN 12200-1:2000

English Version

Plastics rainwater piping systems for above ground
external use - Unplasticized poly(vinyl chloride) (PVC-U) -
Part 1: Specifications for pipes, fittings and the system

Systèmes de canalisations de descentes d'eaux
pluviales en plastique à usage externe en aérien -
Poly(chlorure de vinyle) non plastifié (PVC-U) - Partie
1: Spécifications pour tubes, raccords et le système

Kunststoff-Rohrleitungssysteme für außenliegende
Regenfallleitungen - Weichmacherfreies
Polyvinylchlorid (PVC-U) - Teil 1: Anforderungen an
Rohre, Formstücke und das Rohrleitungssystem

This European Standard was approved by CEN on 9 January 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents	Page
European foreword.....	4
1 Scope	6
2 Normative references	6
3 Terms, definitions, symbols and abbreviations	7
3.1 Terms and definitions	7
3.2 Definitions of multilayer pipes	8
3.3 Material terms and definitions	9
3.4 Definitions for brackets	9
3.5 Symbols	10
3.6 Abbreviations	10
4 Material	10
4.1 PVC-U material	10
4.2 Other materials	11
4.3 Utilization of non-virgin material	11
4.4 Sealing ring retaining means	11
4.5 Metallic brackets	11
5 General characteristics - appearance	11
6 Geometrical characteristics	11
6.1 General	11
6.2 Dimensions of pipes	11
6.2.1 Diameters of circular pipes	11
6.2.2 Outside dimensions and tolerances of non-circular pipes	12
6.2.3 Effective length of pipes	13
6.2.4 Wall thicknesses of pipes and their sockets	13
6.2.5 Dimensions of sockets	15
6.3 Dimensions of fittings	15
6.3.1 Nominal size(s)	15
6.3.2 Wall thicknesses of fittings	15
6.3.3 Angles	15
6.3.4 Design lengths (Z_d)	15
6.4 Diameters and lengths of sockets and spigots	15
6.4.1 Ring seal sockets and spigots	15
6.4.2 Solvent cement and unsealed sockets and spigots	17
6.4.3 Non-circular sockets and spigots	19
6.4.4 Spigot sleeves	19
6.5 Types of fittings	19
6.6 Brackets	22
7 Mechanical characteristics	22
7.1 Pipes	22
7.2 Mechanical characteristics of anchor brackets	24
8 Physical characteristics	25
8.1 Physical characteristics of pipes	25
8.2 Physical characteristics of fittings	26

9	Fitness for purpose of joint and system	26
10	Sealing rings	27
11	Adhesives.....	27
12	Marking.....	27
12.1	General	27
12.2	Minimum required marking of pipes.....	28
12.3	Minimum required marking of fittings.....	28
12.4	Minimum required marking of brackets	29
	Annex A (informative) Utilization of non-virgin material	30
A.1	Own reprocessed material.....	30
A.2	External reprocessed and recycled material with agreed specification	30
A.3	External reprocessed and recycled material not covered by an agreed specification	31
	Annex B (informative) Survey of possible use of reprocessed and recycled material.....	33
	Bibliography	34

EN 12200-1:2016 (E)**European foreword**

This document (EN 12200-1:2016) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

This document supersedes EN 12200-1:2000.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2016, and conflicting national standards shall be withdrawn at the latest by October 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This European Standard has been prepared in liaison with CEN/TC 128 “Roof covering products for discontinuous laying and products for wall cladding” taking into account EN 607 [1] and EN 1462 and CEN/TC 165 “Waste water engineering” taking into account the design guidance in EN 12056-3 [4].

This standard is a Part of a System Standard for plastics piping systems of a particular material for a specified application. There are a number of such System Standards.

System Standards are based on the results of the work undertaken in ISO/TC 138 “Plastics pipes, fittings and valves for the transport of fluids”, which is a Technical Committee of the International Organization for Standardization (ISO).

They are supported by separate standards on test methods to which references are made throughout the System Standard.

The System Standards are consistent with general standards on functional requirements and on recommended practice for installation.

EN 12200 consists of the following Parts, under the general title “*Plastics rainwater piping systems for above ground external use — Unplasticized poly(vinyl chloride) (PVC-U)*”:

- Part 1: Requirements for pipes fittings and the system (the present standard);
- Part 2: Guide for the assessment of conformity [3].

For Rainwater discharge systems used internally within buildings the following standards apply:

EN 1329, *Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure — Unplasticized poly(vinyl chloride) (PVC-U)*

EN 1451, *Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure — Polypropylene (PP)*

EN 1453, *Plastics piping systems with structured-wall pipes for soil and waste discharge (low and high temperature) inside buildings – Unplasticized poly(vinyl chloride) (PVC-U)*

EN 1455, *Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure — Acrylonitrile-butadiene-styrene (ABS)*

EN 1519, *Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure — Polyethylene (PE)*

EN 1565, *Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure — Styrene copolymer blends (SAN+PVC)*

EN 1566, *Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure — Chlorinated poly(vinyl chloride) (PVC-C)*

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 12200-1:2016 (E)**1 Scope**

This European Standard specifies the requirements for pipes, fittings, brackets and the system of unplasticized poly(vinyl chloride) (PVC-U) intended for use as above-ground external rainwater piping systems.

It also specifies:

- a) The requirements for metallic brackets.
- b) Both solid wall pipes and fittings, (i.e. product manufactured from a single layer), as well as solid wall multi-layer pipes.
- c) The test parameters for the test methods referred to in this standard.

Pipes can be used in conjunction with fittings and brackets of acrylic materials provided these polymers meet the performance requirements of this standard.

The products are usually used in conjunction with gutters conforming to EN 607 [1]. They are not intended for use with products conforming to EN 612 [2].

This standard is applicable to PVC-U rainwater systems of circular, square, rectangular or any other shape with sealed (rubber ring or solvent cement) or unsealed joints.

This standard covers a range of pipes and fittings sizes.

NOTE 1 It is the responsibility of the purchaser or specifier to make the appropriate selections from the size range to take into account their particular requirements and any relevant national regulations and installation practices or codes.

NOTE 2 The term "rainwater" in this standard is used also to encompass "surface water" (as defined in EN 752 [6]) run-off from buildings.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 513:1999, *Unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors - Determination of the resistance to artificial weathering*

EN 681-1, *Elastomeric seals - Materials requirements for pipe joint seals used in water and drainage applications - Part 1: Vulcanized rubber*

EN 681-2, *Elastomeric Seals - Materials requirements for pipe joint seals used in water and drainage applications - Part 2: Thermoplastic elastomers*

EN 1462, *Brackets for eaves gutters - Requirements and testing*

EN 12095, *Plastics piping systems - Brackets for rainwater piping systems - Test method for bracket strength*

CEN/TS 14541:2013, *Plastics pipes and fittings - Characteristics for utilisation of non-virgin PVC-U, PP and PE materials*

EN 14680, *Adhesives for non-pressure thermoplastics piping systems - Specifications*

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