



NSAI
Standards

Irish Standard
I.S. EN 12217:2015

Doors - Operating forces - Requirements and classification

I.S. EN 12217:2015

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NSAI
1 Swift Square,
Northwood, Santry
Dublin 9

T +353 1 807 3800
F +353 1 807 3838
E standards@nsai.ie
W NSAI.ie

Sales:
T +353 1 857 6730
F +353 1 857 6729
W standards.ie

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EUROPEAN STANDARD

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NORME EUROPÉENNE

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Supersedes EN 12217:2003

English Version

Doors - Operating forces - Requirements and classification

Portes - Forces de manoeuvre - Prescriptions et
classification

Türen - Bedienungskräfte - Anforderungen und
Klassifizierung

This European Standard was approved by CEN on 12 March 2015.

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CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

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Foreword

This document (EN 12217:2015) has been prepared by Technical Committee CEN/TC 33 “Doors, windows, shutters, building hardware and curtain walling”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2015, and conflicting national standards shall be withdrawn at the latest by October 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 12217:2003.

Compared with EN 12217:2003, the following changes have been made:

- a) Terms and definitions have been revised;
- b) clarification on how the final total classification is obtained from different results;
- c) one new class 5 has been added in Table 1;
- d) a new Clause 5 “use of historical data” has been added.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 12217:2015 (E)

1 Scope

This European Standard is applicable to hinged/pivoted and sliding doorsets with latches, for pedestrian use. It defines the classification of the test results for the forces and/or torques to open/close doors and to engage/release and lock/unlock the building hardware using a key or handle, after testing in accordance with EN 12046-2.

It is only applicable to the manual operation of doorsets.

The classification of forces for doorsets with self-closing devices engaged is excluded from this test method. It is also not applicable to doorsets with special hardware, e.g. emergency exit devices.

The tests are applicable to doorsets of any material.

The operation of some glazed doors (door high windows) involves hardware with latches and may be classified in accordance with this European Standard.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 12046-2:2000, *Operating forces — Test method — Part 2: Doors*

EN 12519, *Windows and pedestrian doors — Terminology*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 12519 and the following apply.

3.1

doorset

complete unit consisting of the door frame and the door leaf or leaves supplied, with the essential building hardware and seals

3.2

hand operated building hardware

building hardware operated by means of a hook grip made with the fingers in an active role and the thumb in a passive role; the proximal and distal interphalangeal joints are flexed around the handle

Note 1 to entry: See EN 1005-1:2001+A1:2008, 3.7.2.

3.3

finger operated hardware

hardware operated by means of a grip made with the thumb and the forefinger

Note 1 to entry: See EN 1005-1:2001+A1:2008, 3.7.1.

4 Classification

When tested in accordance with EN 12046-2, a doorset shall be classified in accordance with Table 1. The final total class of operating forces/torques of doors results from lowest class obtained among the particular tested forces or torques.

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