



NSAI
Standards

Irish Standard
I.S. EN 1630:2011+A1:2015

Pedestrian doorsets, windows, curtain walling, grilles and shutters - Burglar resistance - Test method for the determination of resistance to manual burglary attempts

I.S. EN 1630:2011+A1:2015

Incorporating amendments/corrigenda/National Annexes issued since publication:

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National Foreword

I.S. EN 1630:2011+A1:2015 is the adopted Irish version of the European Document EN 1630:2011+A1:2015, Pedestrian doorsets, windows, curtain walling, grilles and shutters - Burglar resistance - Test method for the determination of resistance to manual burglary attempts

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EUROPEAN STANDARD

EN 1630:2011+A1

NORME EUROPÉENNE

EUROPÄISCHE NORM

December 2015

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Supersedes EN 1630:2011

English Version

Pedestrian doorsets, windows, curtain walling, grilles and shutters - Burglar resistance - Test method for the determination of resistance to manual burglary attempts

Blocs-portes pour piétons, fenêtres, façades rideaux,
grilles et fermetures - Résistance à l'effraction -
Méthode d'essai pour la détermination de la résistance
aux tentatives manuelles d'effraction

Türen, Fenster, Vorhangfassaden, Gitterelemente und
Abschlüsse - Einbruchhemmung - Prüfverfahren für die
Ermittlung der Widerstandsfähigkeit gegen manuelle
Einbruchversuche

This European Standard was approved by CEN on 2 December 2010 and includes Amendment approved by CEN on 17 November 2015.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.




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COMITÉ EUROPÉEN DE NORMALISATION
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CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

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EN 1630:2011+A1:2015 (E)

European foreword

This document (EN 1630:2011+A1:2015) has been prepared by Technical Committee CEN/TC 33 “Doors, windows, shutters, building hardware and curtain walling”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2016, and conflicting national standards shall be withdrawn at the latest by June 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document includes Amendment 1 approved by CEN on 2015-11-17.

This document supersedes A1 EN 1630:2011 A1.

The start and finish of text introduced or altered by amendment is indicated in the text by tags A1 A1.

This European Standard is one of a series of standards for burglar resistant pedestrian doorsets, windows, curtain walling, grilles and shutters. The other standards in the series are:

- EN 1627:2011, *Pedestrian doorsets, windows, curtain walling, grilles and shutters — Burglar resistance — Requirements and classification*;
- A1 EN 1628:2011+A1:2015 A1, *Pedestrian doorsets, windows, curtain walling, grilles and shutters — Burglar resistance — Test method for the determination of resistance under static loading*;
- A1 EN 1629:2011+A1:2015 A1, *Pedestrian doorsets, windows, curtain walling, grilles and shutters — Burglar resistance — Test method for the determination of resistance under dynamic loading*.

This standard is a revision of, and supersedes A1 EN 1630:2011 A1. The last two other standards in this series are revisions of, and supersede A1 EN 1628:2011 A1 and A1 EN 1629:2011 A1 respectively.

This revision incorporates grilles and curtain walling in the range of application.

The manual test described in this standard covers the areas of vulnerability not suitably assessed by the static loading and dynamic loading tests described in A1 EN 1628:2011+A1:2015 A1 and A1 EN 1629:2011+A1:2015 A1. Certain basic security requirements for the locks, furniture and cylinders are covered by the requirements detailed in Table 3 of EN 1627:2011. These security characteristics are not re-assessed in this test standard and the attack methods and test times have been limited to reflect this.

The use of the tools detailed in the various tools sets is described in this standard. This has the advantage of improving the reproducibility of the test.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 1630:2011+A1:2015 (E)

1 Scope

This European Standard specifies a test method for the determination of resistance to manual burglary attempts in order to assess the burglar resistant characteristics of pedestrian doorsets, windows, curtain walling, grilles and shutters. It is applicable to the following means of opening: Turning, tilting, folding, turn-tilting, top or bottom hung, sliding (horizontally and vertically) and rolling as well as fixed constructions.

This European Standard does not directly cover the resistance of locks and cylinders to attack with picking tools. It also does not cover the attack of electric, electronic and electromagnetic operated burglar resistant construction products using attack methods that might defeat these characteristics.

It is acknowledged that there are two aspects to the burglar resistance performance of construction products, their normal resistance to forced operation and their ability to remain fixed to the building. Due to the limitation of reproducing the fixing methods and building construction in a laboratory environment this aspect is not fully covered by the standard. This is particularly true with products built into a building. The performance of the fixed part of the product is evaluated using a standard sub frame. It is the manufacturer's responsibility to ensure that guidance on the fixing of the product is contained in the mounting instructions and that this guidance is suitable for the burglar resistance class claimed for the product. As with the other referenced standards this specification uses a standard sub frame and the product is mounted according to the manufacturers' instructions. An example for the contents of the manufacturer's installation instructions is given in Annex A of EN 1627:2011. This test method does not evaluate the performance of the fixing to the building.

This European Standard does not apply to doors, gates and barriers, intended for installation in areas in the reach of persons, and for which the main intended uses are giving safe access for goods and vehicles accompanied or driven by persons in industrial, commercial or residential premises, as covered by EN 13241-1.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 356:1999, *Glass in building - Security glazing - Testing and classification of resistance against manual attack*

EN 1303:2005, *Building hardware - Cylinders for locks - Requirements and test methods*

EN 1627:2011, *Pedestrian doorsets, windows, curtain walling, grilles and shutters - Burglar resistance - Requirements and classification*

EN 1628:2011+A1:2015 ^{A1}, *Pedestrian doorsets, windows, curtain walling, grilles and shutters - Burglar resistance - Test method for the determination of resistance under static loading*

EN 1629:2011+A1:2015 ^{A1}, *Pedestrian doorsets, windows, curtain walling, grilles and shutters - Burglar resistance - Test method for the determination of resistance under dynamic loading*

EN 1906:2010, *Building hardware - Lever handles and knob furniture - Requirements and test methods*

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