

Irish Standard I.S. EN ISO 10380:2012

Pipework - Corrugated metal hoses and hose assemblies (ISO 10380:2012)

© CEN 2012

No copying without NSAI permission except as permitted by copyright law.

Incorporating amendments/corrigenda/National Annexes issued since publication:	

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard – national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation - recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

 This document replaces:
 This document is based on:
 Published:

 EN ISO 10380:2003
 EN ISO 10380:2012
 22 October, 2012

 EN ISO 10380:2003
 16 May, 2003

This document was published under the authority of the NSAI and comes into effect on: 22 October, 2012 ICS number: 23.040.70

NSAI Sales:

 1 Swift Square,
 T +353 1 807 3800
 T +353 1 857 6730

 Northwood, Santry
 F +353 1 807 3838
 F +353 1 857 6729

 Dublin 9
 E standards@nsai.ie
 W standards.ie

W NSAl.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

EUROPEAN STANDARD

EN ISO 10380

NORME EUROPÉENNE EUROPÄISCHE NORM

October 2012

ICS 23.040.70

Supersedes EN ISO 10380:2003

English Version

Pipework - Corrugated metal hoses and hose assemblies (ISO 10380:2012)

Tuyauteries - Tuyaux et tuyauteries métalliques flexibles onduleux (ISO 10380:2012)

Rohrleitungen - Gewellte Metallschläuche und Metallschlauchleitungen (ISO 10380:2012)

This European Standard was approved by CEN on 30 September 2012.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

EN ISO 10380:2012 (E)

Contents	Page
Foreword	3

EN ISO 10380:2012 (E)

Foreword

This document (EN ISO 10380:2012) has been prepared by Technical Committee CEN/TC 342 "Metal hoses, hose assemblies, bellows and expansion joints", the secretariat of which is held by SNV, in collaboration with Technical Committee ISO/TC 5 "Ferrous metal pipes and metallic fittings".

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2013, and conflicting national standards shall be withdrawn at the latest by April 2013.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 10380:2003.

According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

This is a free page sample. Access the full version online.

I.S. EN ISO 10380:2012

This page is intentionally left BLANK.

This is a free page sample. Access the full version online.

I.S. EN ISO 10380:2012 INTERNATIONAL STANDARD

ISO 10380

Third edition 2012-10-01

Pipework — Corrugated metal hoses and hose assemblies

Tuyauteries — Tuyaux et tuyauteries métalliques flexibles onduleux



ISO 10380:2012(E)



COPYRIGHT PROTECTED DOCUMENT

© ISO 2012

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Contents		Page
Forew	/ord	iv
Introd	luction	v
1	Scope	
2	Normative references	
3	Terms and definitions	
4	Design requirements	
4.1	General	
4.2	Nominal sizes, DN	
4.3	Overall length, $l_{\rm O}$	
4.4 4.5	Hose design Materials	
4.6	Braiding	
4.7	Pressure	
4.8	Temperature	
4.9 4.10	Corrosion	
4.11	Electrical conductivity	
4.12	Flow velocity	
4.13	Additional protection	
4.14 4.15	Hose joining Attachment of end fittings to hose	
4.16	Design parameters for corrugated metal hoses and metal hose assemblies	
5	Performance requirements and tests	
5.1	General	
5.2	Leaktightness	
5.3	Pressure resistance	
5.4 5.5	Elongation Burst pressure	
5.6	Pliability	
5.7	Fatigue	21
5.8	Electrical conductivity	
6	Evaluation of conformity	26
6.1	Declaration of products relating to the conformity assessment method	
6.2 6.3	General	
6.4	Subsequent type testing	
6.5	Factory production control (FPC)	28
6.6	Final assessment	30
7	Installation instructions, packaging, designation and marking	
7.1	Installation instructions	
7.2 7.3	Packaging Designation	
7.4	Marking	
Anney	x A (normative) Equivalent European material specifications	
	graphy	

ISO 10380:2012(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 10380 was prepared by the European Committee for Standardization (CEN) Technical Committee CEN/TC 342, *Metal hoses, hose assemblies, bellows and expansion joints*, in collaboration with ISO Technical Committee TC 5, *Ferrous metal pipes and metallic fittings*, Subcommittee SC 11, *Metal hoses and expansion joints*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 10380:2003), which has been technically revised.

ISO 10380:2012(E)

Introduction

It was decided to produce an International Standard under the Vienna Agreement on technical cooperation between ISO and the European Committee for Standardization (CEN) in order to maintain a unique EN ISO document.

The major changes in this revision of this International Standard are the following:

- update of the structure of the International Standard;
- update of the test and performance requirements to reflect the practice of the industry at the time of publication;
- introduction of an evaluation of conformity and a system of certification.

This International Standard is a base standard for corrugated metal hoses and hose assemblies for general purpose.

Corrugated metal hoses and metal hose assemblies conforming to all aspects of this International Standard are considered to be designed and manufactured to sound engineering practice.

The requirements of this International Standard are of importance to designers, manufacturers, users, suppliers and importers of corrugated metal hoses.

Non-permanent, detachable connections between hoses and fittings are available in the market. Their design is not covered by this International Standard.

This is a free page sample. Access the full version online.

I.S. EN ISO 10380:2012



Product Page

- Dooking for additional Standards? Visit Intertek Inform Infostore
- Dearn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation