



NSAI
Standards

Irish Standard
I.S. EN ISO 8611-2:2012&A1:2016

Pallets for materials handling - Flat pallets - Part 2: Performance requirements and selection of tests (ISO 8611-2:2011)

I.S. EN ISO 8611-2:2012&A1:2016

Incorporating amendments/corrigenda/National Annexes issued since publication:

EN ISO 8611-2:2012/A1:2016

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National Foreword

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EUROPEAN STANDARD

EN ISO 8611-2:2012/A1

NORME EUROPÉENNE

EUROPÄISCHE NORM

April 2016

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English Version

**Pallets for materials handling - Flat pallets - Part 2:
Performance requirements and selection of tests (ISO
8611-2:2011/Amd 1:2016)**

Palettes pour la manutention - Palettes plates - Partie
2: Exigences de performance et sélection des essais
(ISO 8611-2:2011/Amd 1:2016)

Paletten für den Gütertransport - Flachpaletten - Teil 2:
Leistungsanforderungen und Auswahl von Prüfungen
(ISO 8611-2:2011/Amd 1:2016)

This amendment A1 modifies the European Standard EN ISO 8611-2:2012; it was approved by CEN on 11 March 2016.

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COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

EN ISO 8611-2:2012/A1:2016 (E)

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European foreword

This document (EN ISO 8611-2:2012/A1:2016) has been prepared by Technical Committee ISO/TC 51 "Pallets for unit load method of materials handling" in collaboration with Technical Committee CEN/TC 261 "Packaging", the secretariat of which is held by AFNOR.

This Amendment to the European Standard EN ISO 8611-2:2012 shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2016, and conflicting national standards shall be withdrawn at the latest by October 2016.

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Endorsement notice

The text of ISO 8611-2:2011/Amd1:2016 has been approved by CEN as EN ISO 8611-2:2012/A1:2016 without any modification.

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EN ISO 8611-2

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Palettes pour la manutention - Palettes plates - Partie 2:
Exigences de performance et sélection des essais (ISO
8611-2:2011)

Paletten für den Gütertransport - Flachpaletten - Teil 2:
Leistungsanforderungen und Auswahl von Prüfungen (ISO
8611-2:2011)

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Foreword

The text of ISO 8611-2:2011 has been prepared by Technical Committee ISO/TC 51 “Pallets for unit load methods of materials handling” of the International Organization for Standardization (ISO) and has been taken over as EN ISO 8611-2:2012 by Technical Committee CEN/TC 261 “Packaging” the secretariat of which is held by AFNOR.

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Endorsement notice

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INTERNATIONAL STANDARD

ISO
8611-2

First edition
2011-05-15

Pallets for materials handling — Flat pallets —

Part 2: Performance requirements and selection of tests

Palettes pour la manutention — Palettes plates —

Partie 2: Exigences de performance et sélection des essais



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ISO 8611-2:2011(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

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ISO 8611-2 was prepared by Technical Committee ISO/TC 51, *Pallets for unit load method of materials handling*.

This first edition of ISO 8611-2 cancels and replaces ISO/TS 8611-2:2005, which has been technically revised.

ISO 8611 consists of the following parts, under the general title *Pallets for materials handling — Flat pallets*:

- *Part 1: Test methods*
- *Part 2: Performance requirements and selection of tests*
- *Part 3: Maximum working loads*

Introduction

The forces to which pallets are exposed during use vary significantly. The test procedures described in ISO 8611-1 are approximate simulations of pallet use. These tests help the pallet designer to establish an initial acceptable balance between the cost and the performance of a pallet design. It is intended that all results of tests performed using this protocol be confirmed and verified using field trials before publication of performance or the commercial implementation of a new pallet design.

The nominal load, determined according to this test protocol, does not represent a payload and cannot be verified using field trials. The nominal load is a minimum payload level for use in determining maximum working load according to the procedures in ISO 8611-3. The maximum working load can be verified for a specified payload and intended use, using field trials. It is intended that the publication of the maximum working load include a description of the payload and the intended modes of use of the pallet.

It is essential to exercise care when comparing the results of tests with historic experience using existing pallet designs. User expectations of pallet performance vary. Some require greater and some accept lower levels of performance. Users are accepting different levels of risk when using pallets. Because of the varied performance expectations of pallet users, the results of tests might not always reflect the user's perception of pallet performance in use.

The nominal load might not reflect users' perception of pallet performance because the nominal load does not represent a payload. It is intended that maximum working loads be used to compare with the historic performance of existing pallet designs.

Regarding the use of the ISO 8611 series,

- ISO 8611-1 describes the test methods,
- this part of ISO 8611 describes the performance requirements and selection of tests, and
- ISO 8611-3 describes tests for determining maximum working loads for known payloads.

ISO 8611-1 and this part of ISO 8611 are required for determining nominal load. The nominal load is the lowest safe load value for the specified support conditions, independent of the type of load (excluding concentrated loads).

ISO 8611-1, this part of ISO 8611 and ISO 8611-3 are required for determining maximum working loads for known payloads.

The nominal load for the intended use is established by the selection of tests in ISO 8611-1 and the performance requirement is established from criteria in this part of ISO 8611.

The following three types of intended use with specified support conditions are defined:

- handling of loaded pallets with racking and stacking;
- handling of loaded pallets without racking;
- handling of loaded pallets without racking or stacking.

To determine the maximum working load through testing given in ISO 8611-3, the deflection under the known payload cannot exceed the limiting deflection (see 4.2, 4.3 and 4.4 of ISO 8611-3:2011) established in ISO 8611-1 and this part of ISO 8611. The maximum working load is the greatest payload that a pallet can be permitted to carry in a specific loading and support condition.

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Guidance is given in Annex A of ISO 8611-3:2011 as to the general effect on performance of different load types and stabilization methods. These can only give guidance as to the likely result from tests with the known payload.

Other tests for durability evaluation are specified in ISO 8611-1.

Pallets for materials handling — Flat pallets —

Part 2: Performance requirements and selection of tests

1 Scope

This part of ISO 8611 specifies the performance requirements to establish nominal loads for new flat pallets.

It also specifies the tests required for new flat pallets in various handling environments and the performance requirements for tests with payloads. It is not intended to apply to pallets with a fixed superstructure or a rigid, self-supporting container that can be mechanically attached to the pallet and which contributes to the strength of the pallet.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 445, *Pallets for materials handling — Vocabulary*

ISO 8611-1, *Pallets for materials handling — Flat pallets — Part 1: Test methods*

ISO 8611-3, *Pallets for materials handling — Flat pallets — Part 3: Maximum working loads*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 445 and the following apply.

3.1

breaking of one component

fracture of a structural element which significantly affects the strength, stiffness or functionality of a pallet

3.2

concentrated load

load concentrated over an area of less than 50 % of the pallet top deck

[ISO 445:2008, definition 2.3]

3.3

maximum working load

greatest payload that a pallet is permitted to carry in a specific loading and support condition

NOTE 1 This varies according to the type, distribution, arrangement and means of stabilization of the load and the system of support, and can be lower or higher than the nominal load (see, for example, Clauses 4 and 6 and see also ISO 8611-3).

NOTE 2 Adapted from ISO 445:2008, definition 2.7.

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