



NSAI
Standards

Irish Standard
I.S. EN 4700-002:2016

Aerospace series - Steel and heat resisting alloys - Wrought products - Technical specification - Part 002: Bar and section

I.S. EN 4700-002:2016

Incorporating amendments/corrigenda/National Annexes issued since publication:

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I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

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This document is based on:

EN 4700-002:2016

Published:

2016-04-13

*This document was published
under the authority of the NSAI
and comes into effect on:*

2016-05-01

ICS number:

49.025.10

NOTE: If blank see CEN/CENELEC cover page

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National Foreword

I.S. EN 4700-002:2016 is the adopted Irish version of the European Document EN 4700-002:2016, Aerospace series - Steel and heat resisting alloys - Wrought products - Technical specification - Part 002: Bar and section

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EUROPEAN STANDARD

EN 4700-002

NORME EUROPÉENNE

EUROPÄISCHE NORM

April 2016

ICS 49.025.10

Supersedes EN 4700-002:2010

English Version

**Aerospace series - Steel and heat resisting alloys -
Wrought products - Technical specification - Part 002: Bar
and section**

Série aérospatiale - Aciers et alliages résistant à chaud -
Produits corroyés - Spécification technique - Partie
002: Barres et profilés

Luft- und Raumfahrt - Stahl und Hochwarmfeste
Legierungen - Umgeformte Erzeugnisse - Technische
Lieferbedingungen - Teil 002: Stangen und Profile

This European Standard was approved by CEN on 27 September 2015.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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European Foreword

This document (EN 4700-002:2016) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2016, and conflicting national standards shall be withdrawn at the latest by October 2016.

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EN 4700-002:2016 (E)

Introduction

This standard is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

1 Scope

This European Standard defines the requirements for the ordering, manufacture, testing, inspection and delivery of steel and heat resisting alloy bar and section. It shall be applied when referred to and in conjunction with the EN material standard unless otherwise specified on the drawing, order or inspection schedule.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2002-001, *Aerospace series — Metallic materials — Test methods — Part 001: Tensile testing at ambient temperature*

EN 2002-002, *Aerospace series — Metallic materials — Test methods — Part 002: Tensile testing at elevated temperature*

EN 2002-005, *Aerospace series — Test methods for metallic materials — Part 005: Uninterrupted creep and stress-rupture testing*

EN 2002-16, *Aerospace series — Metallic materials — Test methods — Part 16: Non-destructive testing, penetrant testing¹⁾*

EN 2032-001, *Aerospace series — Metallic materials — Part 001: Conventional designation*

EN 2032-2, *Aerospace series — Metallic materials — Part 2: Coding of metallurgical condition in delivery condition*

EN 2078, *Aerospace series — Metallic materials — Manufacturing schedule, inspection schedule, inspection and test report — Definition, general principles, preparation and approval*

EN 2950, *Aerospace series — Test method — Wrought heat resisting alloys — Semi-finished products and parts — Conditions for macrographic and micrographic examination — Atlas of structures and defects*

EN 2951, *Aerospace series — Metallic materials — Test method — Micrographic determination of content of non-metallic inclusions¹⁾*

EN 3874, *Aerospace series — Test methods for metallic materials — Constant amplitude force-controlled low cycle fatigue testing¹⁾*

EN 3987, *Aerospace series — Test methods for metallic materials — Constant amplitude force-controlled high cycle fatigue testing*

EN 3988, *Aerospace series — Test methods for metallic materials — Constant amplitude strain-controlled low cycle fatigue testing¹⁾*

EN 4050-1, *Aerospace series — Test method for metallic materials — Ultrasonic inspection of bars, plates, forging stock and forgings — Part 1: General requirements*

¹⁾ Published as ASD-STAN Prestandard at the date of publication of this standard <http://www.asd-stan.org/>.

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