



**NSAI**  
Standards

Irish Standard  
I.S. EN 4700-002:2016

# Aerospace series - Steel and heat resisting alloys - Wrought products - Technical specification - Part 002: Bar and section

**I.S. EN 4700-002:2016**

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

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I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

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## National Foreword

I.S. EN 4700-002:2016 is the adopted Irish version of the European Document EN 4700-002:2016, Aerospace series - Steel and heat resisting alloys - Wrought products - Technical specification - Part 002: Bar and section

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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**EUROPEAN STANDARD**

**EN 4700-002**

**NORME EUROPÉENNE**

**EUROPÄISCHE NORM**

April 2016

ICS 49.025.10

Supersedes EN 4700-002:2010

English Version

**Aerospace series - Steel and heat resisting alloys -  
Wrought products - Technical specification - Part 002: Bar  
and section**

Série aérospatiale - Aciers et alliages résistant à chaud -  
Produits corroyés - Spécification technique - Partie  
002: Barres et profilés

Luft- und Raumfahrt - Stahl und Hochwarmfeste  
Legierungen - Umgeformte Erzeugnisse - Technische  
Lieferbedingungen - Teil 002: Stangen und Profile

This European Standard was approved by CEN on 27 September 2015.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



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**EN 4700-002:2016 (E)**

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## **European Foreword**

This document (EN 4700-002:2016) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2016, and conflicting national standards shall be withdrawn at the latest by October 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 4700-002:2010.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## **EN 4700-002:2016 (E)**

### **Introduction**

This standard is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.



## 1 Scope

This European Standard defines the requirements for the ordering, manufacture, testing, inspection and delivery of steel and heat resisting alloy bar and section. It shall be applied when referred to and in conjunction with the EN material standard unless otherwise specified on the drawing, order or inspection schedule.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2002-001, *Aerospace series — Metallic materials — Test methods — Part 001: Tensile testing at ambient temperature*

EN 2002-002, *Aerospace series — Metallic materials — Test methods — Part 002: Tensile testing at elevated temperature*

EN 2002-005, *Aerospace series — Test methods for metallic materials — Part 005: Uninterrupted creep and stress-rupture testing*

EN 2002-16, *Aerospace series — Metallic materials — Test methods — Part 16: Non-destructive testing, penetrant testing<sup>1)</sup>*

EN 2032-001, *Aerospace series — Metallic materials — Part 001: Conventional designation*

EN 2032-2, *Aerospace series — Metallic materials — Part 2: Coding of metallurgical condition in delivery condition*

EN 2078, *Aerospace series — Metallic materials — Manufacturing schedule, inspection schedule, inspection and test report — Definition, general principles, preparation and approval*

EN 2950, *Aerospace series — Test method — Wrought heat resisting alloys — Semi-finished products and parts — Conditions for macrographic and micrographic examination — Atlas of structures and defects*

EN 2951, *Aerospace series — Metallic materials — Test method — Micrographic determination of content of non-metallic inclusions<sup>1)</sup>*

EN 3874, *Aerospace series — Test methods for metallic materials — Constant amplitude force-controlled low cycle fatigue testing<sup>1)</sup>*

EN 3987, *Aerospace series — Test methods for metallic materials — Constant amplitude force-controlled high cycle fatigue testing*

EN 3988, *Aerospace series — Test methods for metallic materials — Constant amplitude strain-controlled low cycle fatigue testing<sup>1)</sup>*

EN 4050-1, *Aerospace series — Test method for metallic materials — Ultrasonic inspection of bars, plates, forging stock and forgings — Part 1: General requirements*

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<sup>1)</sup> Published as ASD-STAN Prestandard at the date of publication of this standard <http://www.asd-stan.org/>.

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