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Standards

Irish Standard  
I.S. EN ISO 11111-1:2016

# Textile machinery - Safety requirements - Part 1: Common requirements (ISO 11111- 1:2016)

## I.S. EN ISO 11111-1:2016

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

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## National Foreword

I.S. EN ISO 11111-1:2016 is the adopted Irish version of the European Document EN ISO 11111-1:2016, Textile machinery - Safety requirements - Part 1: Common requirements (ISO 11111-1:2016)

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**EUROPEAN STANDARD**

**EN ISO 11111-1**

**NORME EUROPÉENNE**

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## **Textile machinery - Safety requirements - Part 1: Common requirements (ISO 11111-1:2016)**

Matériel pour l'industrie textile - Exigences de sécurité  
- Partie 1: Exigences communes (ISO 11111-1:2016)

Textilmaschinen - Sicherheitsanforderungen - Teil 1:  
Gemeinsame Anforderungen (ISO 11111-1:2016)

This European Standard was approved by CEN on 5 May 2016.

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**EN ISO 11111-1:2016 (E)**

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## **European foreword**

This document (EN ISO 11111-1:2016) has been prepared by Technical Committee ISO/TC 72 "Textile machinery and accessories" in collaboration with Technical Committee CEN/TC 214 "Textile machinery and accessories" the secretariat of which is held by SNV.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2016, and conflicting national standards shall be withdrawn at the latest by December 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 11111-1:2009.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## **Endorsement notice**

The text of ISO 11111-1:2016 has been approved by CEN as EN ISO 11111-1:2016 without any modification.

## **Annex ZA (informative)**

### **Relationship between this International Standard and the Essential Requirements of EU Directive 2006/42/EC**

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association to provide a means of conforming to Essential Requirements of the New Approach Directive 2006/42/EC on machinery.

Once this standard is cited in the Official Journal of the European Communities under that Directive and has been implemented as a national standard in at least one Member State, compliance with the normative clauses of this standard confers, within the limits of the scope of this standard, a presumption of conformity with the relevant Essential Requirements of that Directive and associated EFTA regulations.

**WARNING** — Other requirements and other EU Directives may be applicable to the product(s) falling within the scope of this standard.



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## **Textile machinery — Safety requirements —**

### **Part 1: Common requirements**

*Matériel pour l'industrie textile — Exigences de sécurité —*

*Partie 1: Exigences communes*



Reference number  
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**ISO 11111-1:2016(E)**



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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (<http://www.iso.org/patents>).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT), see the following URL: [Foreword - Supplementary information](#).

The committee responsible for this document is ISO/TC 72, *Textile machinery and accessories*, Subcommittee SC 8, *Safety requirements for textile machinery*.

This third edition cancels and replaces the second edition (ISO 11111-1:2009), which has been technically revised.

ISO 11111 consists of the following parts, under the general title *Textile machinery — Safety requirements*:

- *Part 1: Common requirements*
- *Part 2: Spinning preparatory and spinning machines*
- *Part 3: Nonwoven machinery*
- *Part 4: Yarn processing, cordage and rope manufacturing machinery*
- *Part 5: Preparatory machinery to weaving and knitting*
- *Part 6: Fabric manufacturing machinery*
- *Part 7: Dyeing and finishing machinery*

## ISO 11111-1:2016(E)

### Introduction

ISO 11111-1 to ISO 11111-7 were prepared simultaneously by ISO/TC 72 and CEN/TC 214, and adopted under the Vienna Agreement in order to obtain identical standards on technical safety requirements for the design and construction of textile machinery.

ISO 11111 as a whole is intended for use by any person concerned with the safety of textile machinery, for example, textile machinery designers, manufacturers and systems integrators. It is also of interest to users of textile machines and safety experts.

This part of ISO 11111 is a type C standard as stated in ISO 12100. The various parts of ISO 11111 deal with significant hazards generated by machines used in the textile industry. The machinery concerned and the extent to which hazards are covered are indicated in the scope of this part of ISO 11111.

When provisions of this type C standard are different from those which are stated in type A or B standards, the provisions of this type C standard take precedence.

For machines or machine equipment not dealt with in the relevant parts of ISO 11111, the designer performs a risk assessment according to ISO 12100 and provides means for reducing the risk from significant hazards. These risk reduction measures that need to be identified by the designer/manufacturer of the machinery by risk assessment are outside the scope of this standard.

This part of ISO 11111 contains a summary of safety requirements and/or measures for frequently occurring hazards of textile machinery (see [Clause 5](#)) which apply whenever referred to in this, or the other parts of ISO 11111.

Significant hazards and corresponding safety requirements and/or measures for certain machine elements (e.g. rollers) and their combination of textile machines are also described (see [Clause 6](#)).

The various parts of ISO 11111 address significant hazards and corresponding safety requirements and/or measures for specific types of textile machines. As far as possible, these are treated by way of reference to [Clauses 5](#) and [6](#) and other cross-references (see general safety requirements), thus reducing considerably the volume by avoiding many repetitions. The standard for a specific textile machine will normally consist of this part of ISO 11111 and the specific part relevant to that machine. ISO 11111-2 to ISO 11111-7 may also contain exceptions or additions to the requirements given in this part of ISO 11111 (see specific safety requirements).

# Textile machinery — Safety requirements —

## Part 1: Common requirements

### 1 Scope

This part of ISO 11111 specifies safety requirements for frequently occurring hazards common to the types of textile machinery and the hazards of certain machine elements covered by ISO 11111-2 to ISO 11111-7. The standard series is complemented by the type C standards ISO 9902 (all parts) with respect to noise emission measurement and ISO 23771 with respect to measures for the reduction of noise emissions.

This part of ISO 11111 is applicable to machinery plant and related equipment intended to be used in the textile industry for the following purposes:

- opening, cleaning, blending, carding, preparation subsequent to carding, spinning and other processing of fibres (staple and filament) and other materials to form yarn or nonwoven material (including felts);
- winding, doubling, twisting, texturing, etc., of yarns and the processing of yarns preparatory to weaving and knitting;
- weaving, knitting, lace-making and similar utilization of yarn, etc., to form fabric;
- forming of braid, cord, strand, rope, twine, net, etc., except take-up reels of stranding and laying machinery;
- processing, including the pretreatment, bleaching, dyeing, printing and finishing of fibre, yarn, fabric, braid, cord, etc., and final assembly for dispatch;
- piece-dyeing of made-up goods;
- finishing of warp and weft knitting, including hosiery, other than assembly of the finished product (e.g. sewing);
- manufacturing of carpets by weaving, tufting and other processes.

This part of ISO 11111 applies to all machinery, plant and equipment used during the processes listed above, including equipment to enable automated operation of the machines and processes in either free-standing or complex installations, such as pneumatic fibre transportation, but excluding other transportation between the interfaces of the machines.

**NOTE 1** The standard for a specific textile machine will normally consist of two parts: this part of ISO 11111 and the specific part of ISO 11111 relevant to that machine. However, in the case of nonwoven lines, which are covered by ISO 11111-3, ISO 11111-2, ISO 11111-6 and ISO 11111-7 are also to be taken into account.

This part of ISO 11111 does not deal with specific requirements for pressure containment.

**NOTE 2** In the EU and EFTA, specific directives for pressure vessels and electromagnetic compatibility, among others, exist.

ISO 11111 (all parts) addresses hazards arising from the transport, assembly and commissioning of the machinery, its adjustment, use, maintenance, decommissioning, dismantling and disposal. Manual loading/unloading is considered to be part of the normal operation of the machinery.

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This part of ISO 11111 and the other parts of ISO 11111 are not applicable to machinery, plant and related equipment used for

- manufacturing continuous filaments and man-made fibres up to and including the formation of the first textile package (e.g. continuous filament cheese, staple fibre bale),
- hackling and carding of flax and similar,
- manufacturing of spun-bonded and melt-blown nonwovens,
- forming and making up of garments, household and industrial textile goods, and the pressing and die cutting of nonwoven fabric,
- laundering and dry cleaning of made-up textile goods,
- servicing of textile machines (e.g. machines for card wire mounting, cleaning machines for components of printing machines), and
- certain cutting devices, e.g. log-slitting device, laser cutting, high pressure water jets, ultrasonic device.

NOTE 3 The machines and equipment listed in Annex E are used in the textile industry but are not within the scope of this part of ISO 11111.

This part of ISO 11111 and the other parts of ISO 11111 are not applicable to machinery intended for use in potentially explosive atmospheres.

This part of ISO 11111 and the other parts of ISO 11111 are not applicable to machines which are manufactured before the dates of publication of the International Standards.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 4413:2010, *Hydraulic fluid power — General rules and safety requirements for systems and their components*

ISO 9902 (all parts), *Textile machinery — Noise test code*

ISO 10218-1:2011, *Robots and robotic devices — Safety requirements for industrial robots — Part 1: Robots*

ISO 11111-2:2005, *Textile machinery — Safety requirements — Part 2: Spinning preparatory and spinning machines*, amended by ISO 11111-2:2005/Amd 1:2009 and ISO 11111-2:2005/Amd 2:2016

ISO 11111-3:2005, *Textile machinery — Safety requirements — Part 3: Nonwoven machinery*, amended by ISO 11111-3:2005/Amd 1:2009 and ISO 11111-3:2005/Amd 2:2016

ISO 11111-4:2005, *Textile machinery — Safety requirements — Part 4: Yarn processing, cordage and rope manufacturing machinery*, amended by ISO 11111-4:2005/Amd 1:2009 and ISO 11111-4:2005/Amd 2:2016

ISO 11111-5:2005, *Textile machinery — Safety requirements — Part 5: Preparatory machinery to weaving and knitting*, amended by ISO 11111-5:2005/Amd 1:2009 and ISO 11111-5:2005/Amd 2:2016

ISO 11111-6:2005, *Textile machinery — Safety requirements — Part 6: Fabric manufacturing machinery*, amended by ISO 11111-6:2005/Amd 1:2009 and ISO 11111-6:2005/Amd 2:2016

ISO 11111-7:2005, *Textile machinery — Safety requirements — Part 7: Dyeing and finishing machinery*, amended by ISO 11111-7:2005/Amd 1:2009 and ISO 11111-7:2005/Amd 2:2016

ISO 11161:2007, *Safety of machinery — Integrated manufacturing systems — Basic requirements*



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