



NSAI
Standards

Irish Standard
I.S. EN ISO 4492:2013

Metallic powders, excluding powders for hardmetals - Determination of dimensional changes associated with compacting and sintering (ISO 4492:2013)

I.S. EN ISO 4492:2013

Incorporating amendments/corrigenda/National Annexes issued since publication:

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English Version

**Metallic powders, excluding powders for hardmetals -
Determination of dimensional changes associated with
compacting and sintering (ISO 4492:2013)**

Poudres métalliques à l'exclusion des poudres pour
métaux-durs - Détermination de changements
dimensionnels liés à la compression et au frittage (ISO
4492:2013)

Metallpulver, mit Ausnahme von Hartmetallpulvern -
Ermittlung der Maßänderungen beim Pressen und Sintern
(ISO 4492:2013)

This European Standard was approved by CEN on 26 February 2013.

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Foreword

This document (EN ISO 4492:2013) has been prepared by Technical Committee ISO/TC 119 "Powder metallurgy".

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2013, and conflicting national standards shall be withdrawn at the latest by September 2013.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 24492:1993.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 4492:2013 has been approved by CEN as EN ISO 4492:2013 without any modification.

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I.S. EN ISO 4492:2013
INTERNATIONAL
STANDARD

ISO
4492

Third edition
2013-03-15

**Metallic powders, excluding powders
for hardmetals — Determination of
dimensional changes associated with
compacting and sintering**

*Poudres métalliques à l'exclusion des poudres pour métaux-durs —
Détermination de changements dimensionnels liés à la compression
et au frittage*



Reference number
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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 4492 was prepared by Technical Committee ISO/TC 119, *Powder metallurgy*, Subcommittee SC 2, *Sampling and testing methods for powders (including powders for hardmetals)*.

This third edition cancels and replaces the second edition (ISO 4492:1985), of which it constitutes a minor revision.

Metallic powders, excluding powders for hardmetals — Determination of dimensional changes associated with compacting and sintering

1 Scope

This International Standard specifies a method by which the dimensional changes associated with compacting and sintering of metallic powders are compared with those of a reference powder when processed under similar conditions. (See [Clause 4](#).)

The method applies to the determination of three types of dimensional changes involved with the processing of metallic powders, excluding powders for hardmetals.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2740, *Sintered metal materials, excluding hardmetals — Tensile test pieces*

ISO 3927, *Metallic powders, excluding powders for hardmetals — Determination of compressibility in uniaxial compression*

3 Principle

Compaction of a metallic powder or powder mix with admixed lubricant was used to produce a test piece that was sintered under controlled conditions. Depending upon the particular dimensional change required, measurement of the dimension of the uploaded die cavity, the green compact, and/or the sintered test piece is calculated. The algebraic difference between these various measurements is calculated as a percentage of the dimension of the die cavity or the green compact. (See [Clause 9](#).)

Standard test pieces made from a reference lot of powder are processed together with the sample under test and the dimensional changes of the two powders are reported.

4 Test parameters

The reference powder shall be chosen by agreement between the supplier and user and shall have a composition and properties as close as possible to those of the powder to be tested.

The following three types of dimensional changes are dealt with in this International Standard:

4.1 From die size to green size (spring back): The increase in dimensions of a compact, measured at right angles to the direction of pressing, after being ejected from the die.

4.2 From green size to sintered size (sintered dimensional change): The change in dimensions of an object that occurs as a result of sintering.

4.3 From die size to sintered size (total dimensional change).

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