



NSAI
Standards

Irish Standard
I.S. EN ISO 3994:2014

Plastics hoses - Helical-thermoplastic-reinforced thermoplastics hoses for suction and discharge of aqueous materials - Specification (ISO 3994:2014)

I.S. EN ISO 3994:2014

Incorporating amendments/corrigenda/National Annexes issued since publication:

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This document is based on:

EN ISO 3994:2014

Published:

2014-08-20

This document was published under the authority of the NSAI and comes into effect on:

2014-09-06

ICS number:

23.040.70

NOTE: If blank see CEN/CENELEC cover page

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EUROPEAN STANDARD

EN ISO 3994

NORME EUROPÉENNE

EUROPÄISCHE NORM

August 2014

ICS 23.040.70

Supersedes EN ISO 3994:2011

English Version

Plastics hoses - Helical-thermoplastic-reinforced thermoplastics
hoses for suction and discharge of aqueous materials -
Specification (ISO 3994:2014)

Tuyaux en plastiques - Tuyaux thermoplastiques à
renforcement thermoplastique en spirale pour aspiration et
refoulement de matières aqueuses - Spécifications (ISO
3994:2014)

Kunststoffschläuche - Mit einer thermoplastischen Wendel
verstärkte thermoplastische Schläuche zum Ansaugen und
Fördern wässriger Stoffe - Anforderung (ISO 3994:2014)

This European Standard was approved by CEN on 17 April 2014.

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EN ISO 3994:2014 (E)

Contents	Page
Foreword.....	3

Foreword

This document (EN ISO 3994:2014) has been prepared by Technical Committee ISO/TC 45 “Rubber and rubber products” in collaboration with Technical Committee CEN/TC 218 “Rubber and plastics hoses and hose assemblies” the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2015, and conflicting national standards shall be withdrawn at the latest by February 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 3994:2011.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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The text of ISO 3994:2014 has been approved by CEN as EN ISO 3994:2014 without any modification.

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INTERNATIONAL STANDARD

**ISO
3994**

Fourth edition
2014-08-15

Plastics hoses — Helical- thermoplastic-reinforced thermoplastics hoses for suction and discharge of aqueous materials — Specification

*Tuyaux en plastiques — Tuyaux thermoplastiques à renforcement
thermoplastique en spirale pour aspiration et refoulement de
matières aqueuses — Spécifications*



Reference number
ISO 3994:2014(E)

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Published in Switzerland

Contents

	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Classification	2
5 Materials and construction	2
6 Dimensions and tolerances	2
6.1 Nominal bores, inside diameters and tolerances.....	2
6.2 Length tolerances.....	2
7 Performance requirements	3
7.1 Hydrostatic testing at 23 °C ± 2 °C.....	3
7.2 Hydrostatic testing at 55 °C ± 2 °C.....	4
7.3 Maximum working pressure.....	4
7.4 Tensile test.....	5
7.5 Vacuum test.....	5
7.6 Reinforcement fracture test.....	5
7.7 Minimum bend radius.....	6
7.8 Cold-bend radius.....	6
7.9 Loss in mass on heating.....	6
7.10 Exposure to xenon-arc lamp.....	7
8 Type, routine and production testing	7
9 Marking	7
10 Recommendations for packing and storage	7
11 Test report/certificate	7
Annex A (normative) Tensile test	8
Annex B (normative) Vacuum test	10
Annex C (normative) Reinforcement fracture test	11
Annex D (normative) Type and routine tests	13
Annex E (informative) Recommended tests for production testing	14
Bibliography	15

ISO 3994:2014(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 1, *Rubber and plastics hoses and hose assemblies*.

This fourth edition cancels and replaces the third edition (ISO 3994:2007), which has been technically revised.

Introduction

This International Standard has been prepared to provide minimum acceptable requirements for the satisfactory performance of polymer-reinforced thermoplastics hoses for suction and discharge applications, conveying water, weak aqueous chemical solutions and abrasive solids and slurries.

If there is a special requirement for resistance to deleterious chemicals, this is a matter for agreement between the supplier and the purchaser.

Plastics hoses — Helical-thermoplastic-reinforced thermoplastics hoses for suction and discharge of aqueous materials — Specification

WARNING — Persons using this International Standard should be familiar with normal laboratory practice. This International Standard does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user to establish appropriate health and safety practices and to ensure compliance with any national regulatory conditions.

1 Scope

This International Standard specifies the requirements for three types of helical-thermoplastic-reinforced thermoplastics hoses for suction and discharge of water, weak aqueous chemical solutions and abrasive solids and slurries, for use in the ambient temperature range from $-10\text{ }^{\circ}\text{C}$ to $55\text{ }^{\circ}\text{C}$.

The three types of hose are for light-, medium- and heavy-duty applications.

The types of hoses covered in this International Standard are not intended for use with flammable or combustible materials, nor with aromatic solvents.

NOTE Hoses of a similar construction for suction and discharge for fire-fighting are specified in ISO 14557.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 37, *Rubber, vulcanized or thermoplastic — Determination of tensile stress-strain properties*

ISO 176:2005, *Plastics — Determination of loss of plasticizers — Activated carbon method*

ISO 1307, *Rubber and plastics hoses — Hose sizes, minimum and maximum inside diameters, and tolerances on cut-to-length hoses*

ISO 1402, *Rubber and plastics hoses and hose assemblies — Hydrostatic testing*

ISO 8330, *Rubber and plastics hoses and hose assemblies — Vocabulary*

ISO 10619-1, *Rubber and plastics hoses and tubing — Measurement of flexibility and stiffness — Part 1: Bending tests at ambient temperature*

ISO 10619-2, *Rubber and plastics hoses and tubing — Measurement of flexibility and stiffness — Part 2: Bending tests at sub-ambient temperatures*

ISO 30013, *Rubber and plastics hoses — Methods of exposure to laboratory light sources — Determination of changes in colour, appearance and other physical properties*

ISO 23529, *Rubber — General procedures for preparing and conditioning test pieces for physical test methods*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 8330 apply.

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