



Irish Standard
I.S. EN IEC 62271-204:2022

Version 1.00

High-voltage switchgear and controlgear - Part 204: Rigid gas-insulated transmission lines for rated voltage above 52 kV

I.S. EN IEC 62271-204:2022 V1.00

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation — recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

NSAI/... xxx: A National adoption of a Technical Regulation (TR), Technical Specification (TS), CEN and/or CENELEC Workshop Agreement (CWA).

I.S. EN IEC 62271-204:2022 V1.00 was published under the authority of the NSAI and came into effect on: 2022-07-10

ICS number(s): 29.130.10

NSAI
1 Swift Square
Northwood, Santry
Dublin 9
D09 A0E4
+353 1 807 3800
standards@nsai.ie
[NSAI.ie](https://www.nsa.ie)

Sales
+353 1 857 6730
[Standards.ie](https://www.nsa.ie)

Údarás um Chaighdeáin Náisiúnta na hÉireann

National Foreword

I.S. EN IEC 62271-204:2022 V1.00 is the version of the NSAI adopted European document EN IEC 62271-204:2022, *High-voltage switchgear and controlgear - Part 204: Rigid gas-insulated transmission lines for rated voltage above 52 kV*, including any Corrections, Amendments etc. to EN IEC 62271-204:2022.

This normative document by CEN/CENELEC the elaboration of which includes a public enquiry, followed by a Formal Vote of CEN/CENELEC national members and final ratification. This European Standard is published as an identical national standard and every conflicting national standard will be withdrawn. The content of a European Standard does not conflict with the content of any other EN (and HD for CENELEC).

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

For relationships with other publications refer to the NSAI web store.

Compliance with this document does not of its self confer immunity from legal obligations.

In line with international standards practice the decimal point is shown as a comma (,) throughout this document.

This page intentionally left blank

EUROPEAN STANDARD

EN IEC 62271-204

NORME EUROPÉENNE

EUROPÄISCHE NORM

July 2022

ICS 29.130.10

Supersedes EN 62271-204:2011

English Version

**High-voltage switchgear and controlgear - Part 204: Rigid gas-insulated transmission lines for rated voltage above 52 kV
(IEC 62271-204:2022)**

Appareillage à haute tension - Partie 204: Lignes de transport rigides à isolation gazeuse de tension assignée supérieure à 52 kV
(IEC 62271-204:2022)

Hochspannungs-Schaltgeräte und -Schaltanlagen - Teil 204: Starre gasisolierte Übertragungsleitungen für Bemessungsspannungen über 52 kV
(IEC 62271-204:2022)

This European Standard was approved by CENELEC on 2022-07-05. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

I.S. EN IEC 62271-204:2022 V1.00
EN IEC 62271-204:2022 (E)

European foreword

The text of document 17C/840/FDIS, future edition 2 of IEC 62271-204, prepared by SC 17C "Assemblies" of IEC/TC 17 "High-voltage switchgear and controlgear" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 62271-204:2022.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2023-04-05 level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the (dow) 2025-07-05 document have to be withdrawn

This document supersedes EN 62271-204:2011 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users' national committee. A complete listing of these bodies can be found on the CENELEC website.

Endorsement notice

The text of the International Standard IEC 62271-204:2022 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60071-1	NOTE Harmonized as EN IEC 60071-1
ISO 5817	NOTE Harmonized as EN ISO 5817
ISO 6520 (series)	NOTE Harmonized as EN ISO 6520 (series)
ISO 10042	NOTE Harmonized as EN ISO 10042
ISO 10675-1	NOTE Harmonized as EN ISO 10675-1
ISO 10675-2	NOTE Harmonized as EN ISO 10675-2
ISO 10893-8	NOTE Harmonized as EN ISO 10893-8
ISO 10893-9	NOTE Harmonized as EN ISO 10893-9
ISO 10893-10	NOTE Harmonized as EN ISO 10893-10
ISO 10893-11	NOTE Harmonized as EN ISO 10893-11
ISO 11666	NOTE Harmonized as EN ISO 11666
ISO 17640	NOTE Harmonized as EN ISO 17640
IEC 60270	NOTE Harmonized as EN 60270
ISO 22825	NOTE Harmonized as EN ISO 22825
ISO 23279	NOTE Harmonized as EN ISO 23279

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60060-1	2010	High-voltage test techniques - Part 1: General definitions and test requirements	EN 60060-1	2010
IEC 60068-1	2013	Environmental testing - Part 1: General and guidance	EN 60068-1	2014
IEC 60229	2007	Electric cables - Tests on extruded oversheaths with a special protective function	EN 60229	2008
IEC 60287-3-1	2017	Electric cables - Calculation of the current rating - Part 3-1: Operating conditions - Site reference conditions	-	-
IEC 60376	-	Specification of technical grade sulfur hexafluoride (SF ₆) and complementary gases to be used in its mixtures for use in electrical equipment	EN IEC 60376	-
IEC 60480	-	Specifications for the re-use of sulphur hexafluoride (SF ₆) and its mixtures in electrical equipment	EN IEC 60480	-
IEC 60529	1989	Degrees of protection provided by enclosures (IP Code)	EN 60529	1991
-	-		+ corrigendum May 1993	
+ A1	1999		+ A1	2000
+ A2	2013		+A2	2013
			+AC	2016-12
			+AC	2019-02
IEC 62271-1	2017	High-voltage switchgear and controlgear - Part 1: Common specifications for alternating current switchgear and controlgear	EN 62271-1	2017
IEC 62271-4	2013	High-voltage switchgear and controlgear - Part 4: Handling procedures for sulphur hexafluoride (SF ₆) and its mixtures	EN 62271-4	2013

I.S. EN IEC 62271-204:2022 V1.00
EN IEC 62271-204:2022 (E)

IEC 62271-203	2022	High-voltage switchgear and controlgear - - Part 203: AC gas-insulated metal-enclosed switchgear for rated voltages above 52 kV	-	-
ISO 9606	series	Qualification test of welders - Fusion welding	EN ISO 9606	series
ISO 9712	-	Non-destructive testing - Qualification and certification of NDT personnel	EN ISO 9712	-
ISO 14732	-	Welding personnel - Qualification testing of welding operators and weld setters for mechanized and automatic welding of metallic materials	EN ISO 14732	-
ISO 15609	series	Specification and qualification of welding procedures for metallic materials - Welding procedure specification	EN ISO 15609	series
ISO 15614	series	Specification and qualification of welding procedures for metallic materials - Welding procedure test	EN ISO 15614	series



IEC 62271-204

Edition 2.0 2022-05

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**High-voltage switchgear and controlgear –
Part 204: Rigid gas-insulated transmission lines for rated voltage above 52 kV**

**Appareillage à haute tension –
Partie 204: Lignes de transport rigides à isolation gazeuse de tension assignée
supérieure à 52 kV**



THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2022 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Secretariat
3, rue de Varembé
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

IEC Products & Services Portal - products.iec.ch

Discover our powerful search engine and read freely all the publications previews. With a subscription you will always have access to up to date content tailored to your needs.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 300 terminological entries in English and French, with equivalent terms in 19 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC - webstore.iec.ch/advsearchform

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études, ...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.

IEC Products & Services Portal - products.iec.ch

Découvrez notre puissant moteur de recherche et consultez gratuitement tous les aperçus des publications. Avec un abonnement, vous aurez toujours accès à un contenu à jour adapté à vos besoins.

Electropedia - www.electropedia.org

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 300 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 19 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.



IEC 62271-204

Edition 2.0 2022-05

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**High-voltage switchgear and controlgear –
Part 204: Rigid gas-insulated transmission lines for rated voltage above 52 kV**

**Appareillage à haute tension –
Partie 204: Lignes de transport rigides à isolation gazeuse de tension assignée
supérieure à 52 kV**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 29.130.10

ISBN 978-2-8322-3804-2

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

CONTENTS

FOREWORD	3
1 Scope	5
2 Normative references	5
3 Terms and definitions	6
4 Normal and special service conditions	8
5 Ratings	9
6 Design and construction	10
7 Type tests	21
8 Routine tests	28
9 Guide to the selection of GIL (informative).....	29
10 Information to be given with enquiries, tenders and orders (informative).....	30
11 Transport, storage, installation, operating instructions and maintenance.....	32
12 Safety	38
13 Influence of the product on the environment	39
Annex A (informative) Estimation of continuous current	40
Annex B (informative) Earthing	45
Annex C (informative) Long-term testing of buried installations	49
Annex D (normative) Requirements for welds on pressurized parts	51
Bibliography.....	53
 Figure B.1 – Example of earthing system together with active anti-corrosion system in the case of solid bonding of the enclosure at both ends	 48
 Table 1 – Second characteristic numeral of IP coding	 14
Table D.1 – Quantity of NDTs	51
Table D.2 – Acceptance criteria of imperfections	52

INTERNATIONAL ELECTROTECHNICAL COMMISSION

HIGH-VOLTAGE SWITCHGEAR AND CONTROLGEAR –

Part 204: Rigid gas-insulated transmission lines for rated voltage above 52 kV

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

IEC 62271-204 has been prepared by subcommittee 17C: Assemblies, of IEC technical committee 17: High-voltage switchgear and controlgear. It is an International Standard.

This second edition cancels and replaces the first edition published in 2011. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) update to be in line with IEC 62271-1:2017 and alignment of the voltage ratings and the test voltages.
- b) addition of new information for welds on pressurized parts and gas tightness.

The text of this document is based on the following documents:

Draft	Report on voting
17C/840/FDIS	17C/846/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

This document is to be read in conjunction with IEC 62271-1:2017 and IEC 62271-203:2022, to which it refers and which are applicable unless otherwise specified. In order to simplify the indication of corresponding requirements, the same numbering of clauses and subclauses is used as in IEC 62271-1:2017 and IEC 62271-203:2022. Amendments to these clauses and subclauses are given under the same numbering, whilst additional subclauses are numbered from 101.

A list of all parts of the IEC 62271 series can be found, under the general title *High-voltage switchgear and controlgear*, on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

HIGH-VOLTAGE SWITCHGEAR AND CONTROLGEAR –

Part 204: Rigid gas-insulated transmission lines for rated voltage above 52 kV

1 Scope

This part of IEC 62271 applies to rigid HV gas-insulated transmission lines (GIL) in which the insulation is obtained, at least partly, by an insulating gas or gas mixture other than air at atmospheric pressure, for alternating current of rated voltages above 52 kV, and for service frequencies up to and including 60 Hz.

This document is applicable where the provisions of IEC 62271-203 do not cover the application of GIL (see Note 3).

At each end of the HV gas-insulated transmission line, a specific element is used for the connection between the HV gas-insulated transmission line and other equipment like bushings, power transformers or reactors, cable boxes, metal-enclosed surge arresters, voltage transformers or GIS, covered by their own specification.

Unless otherwise specified, the HV gas-insulated transmission line is designed to be used under normal service conditions.

NOTE 1 In this document, the term "HV gas-insulated transmission line" is abbreviated to "GIL".

NOTE 2 In this document, the word "gas" means gas or gas mixture, as defined by the manufacturer.

NOTE 3 Examples of GIL applications:

- where all or part of the HV gas-insulated transmission line is directly buried;
- where the HV gas-insulated transmission line is located, wholly or partly, in an area accessible to public;
- where the HV gas-insulated transmission line is long (typically longer than 500 m) and the typical gas compartment length exceeds the common practice of GIS technology.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60060-1:2010, *High-voltage test techniques – Part 1: General definitions and test requirements*

IEC 60068-1:2013, *Environmental testing – Part 1: General and guidance*

IEC 60229:2007, *Electric cables – Tests on extruded oversheaths with a special protective function*

IEC 60287-3-1:2017, *Electric cables – Calculation of the current rating – Part 3-1: Operating conditions – Site reference conditions*

IEC 60376, *Specification of technical grade sulfur hexafluoride (SF₆) and complementary gases to be used in its mixtures for use in electrical equipment*

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

-
- [Looking for additional Standards? Visit Intertek Inform Infostore](#)
 - [Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation](#)
-